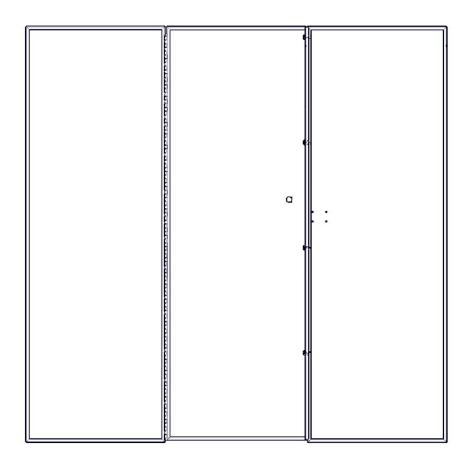
# Holman

# **Assembly Guide**

40652



Holman Rancho Cordova, CA 95742 800-343-7486 InstallationSupport@Holman.com

20220418R2 DATE: \_\_\_\_\_



## \*PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING, INSTALLING, AND USING THIS PRODUCT\*

#### **Warning**



Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.

#### **Tools Needed**

3/8" Wrench and Socket	7/16" Wrench and Socket
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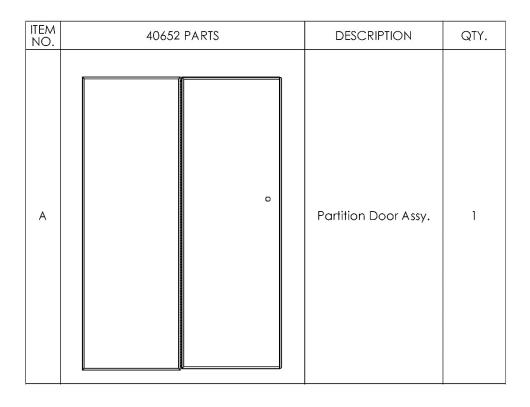
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#### **Before You Begin**

Read all instructions.

#### <u>Parts</u>





## Parts (Continued)

ITEM NO.	40652 PARTS	DESCRIPTION	QTY.
В		Passenger Side Panel	1
		Hardware Kit	1

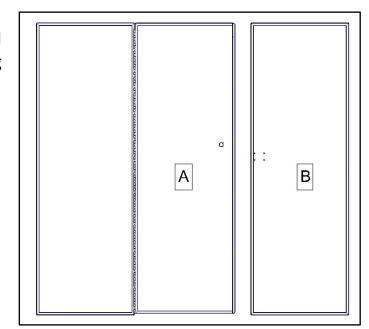
### <u>Hardware</u>

ITEM	HARDWARE TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		11106180	1/4"-20 X 5/8" FLANGED HEX HEAD	4
2			1/4-20 FLANGED NYLON INSERT NUT	4
3		11541082	1/4" FLAT WASHER	8

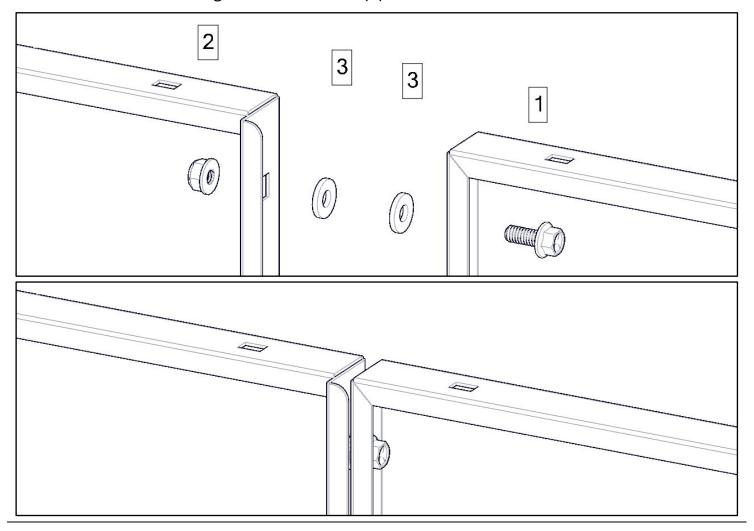


#### Step 1 – Bolt Together

• Place both pieces (A&B) flat on the ground or table. Be sure to have the flanges facing upward so you can access the bolt holes.

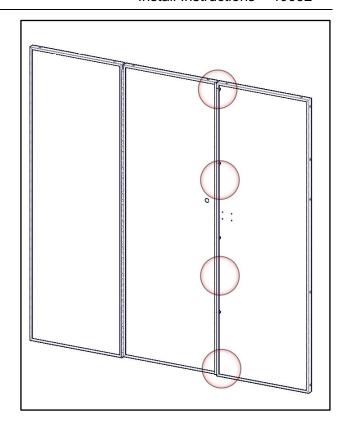


- Bolt together using a 1/4"-20 x .625" flanged hex bolt and a 1/4"-20 flanged lock nut.
- If installing the Center Panel Latch & Door Lock Kit (40620), be sure to put two flat washers in between the two panels. This is used to get correct spacing.
- If no door kit is being used the washers (3) are not needed.





- Repeat 3 more times as shown. Be sure to insert the washers between the panels if needed.
- Some like to leave bolts snug tight to allow movement untill partition is installed into vehicle.



Follow instructions of desired wing kit to install into vehicle.